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Instructions:

To measure your boom for a replacement you will only need a measuring tape. Mark your measurements on this document. If in doubt, call an H&R Parts Specialist for assistance and help locating your boom. For best and most accurate results, measure pin hole diameter in millimeters.

Measurements

Stick Connection Pin Hole Diameter PH1	
Measure the diameter of one of the pin holes in a pin ear that is used to connect the stick to the boom.	
Stick Cylinder Connection Pin Hole Diameter PH2	
Measure the diameter of one of the pin holes in a pin ear on the top of the boom that is used to connect the stick cylinder to the boom.	
Boom Cylinder Connection Pin Hole Diameter PH3	
Measure the diameter of one of the pin holes that is used to	
connect the boom cylinder to the side of the boom.	
Boom Base Connection Pin Hole Diameter PH4	
Measure the diameter of one of the pin holes that is used to connect the base of the boom to the excavator.	
Stick Connection Pin Hole to Stick Cylinder	
Connection Pin Hole Distance A	
Measure the distance from the center of one of the stick connection pin holes to the center of one of the stick cylinder connection pin holes.	
Poom Cylinder Connection Din Hole to Poom Poss	
Boom Cylinder Connection Pin Hole to Boom Base Connection Pin Hole Distance B	
Measure the distance from the center of one of the boom cylinder connection pin holes to one of the boom base connection pin	
holes.	

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entire base where the boom connects to the machine, from the

left-hand (LH) side to the right-hand (RH) side.

Measurements

Boom Cylinder Connection Pin Hole Height C	
Measure the distance from the center of one of the boom cylinder connection pin holes to a point that would be directly below it on the ground if the boom were standing on its edge.	
Working Length WL	
Determine the full, working length of the boom by measuring (as a straight line) from the center of the pin hole that will connect to the excavator to the center of the pin hole that will connect to the stick.	
Stick Connection Pin Ears Inside Width PE1	
Measure the inside width of the pin ears on the far side of the boom where the stick will connect to the boom.	
Stick Cylinder Connection Pin Ears Inside Width PE2	
Measure the inside width of the pin ears on the upper side of the boom where the stick cylinder will connect to the boom.	
Boom Base Width BW	
Determine the base width of the boom by measuring across the	

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Excavator Boom [Side]

Stick Connection Pin Hole Diameter | PH1

Stick Cylinder Connection Pin Hole Diameter | PH2

Boom Cylinder Connection Pin Hole Diameter | PH3

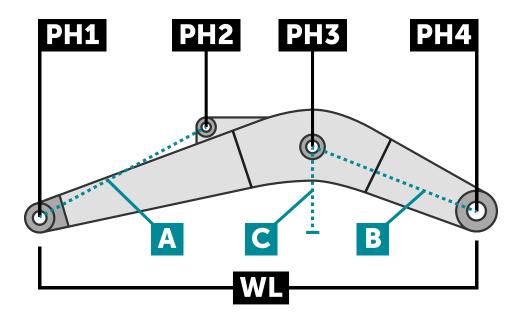
Boom Base Connection Pin Hole Diameter | PH4

Stick Connection Pin Hole to Stick Cylinder Connection Pin Hole Distance | A

Boom Cylinder Connection Pin Hole to Boom Base Connection Pin Hole Distance | B

Boom Cylinder Connection Pin Hole Height | C

Working Length | WL



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Excavator Boom [Side / Front Angled]

Stick Connection Pin Ears Inside Width | PE1
Stick Cylinder Connection Pin Ears Inside Width | PE2
Boom Base Width | BW

